FINAL CONFERENCE

BIO-PLASTICS EUROPE

This project has received funding from the European Union's Horizon 2020 research and innovation programme under grant agreement No 860407. BIO-PLASTICS EUROPE project website: www.bioplasticseurope.eu



Session 1: Introducing bio-based plastics and BIO-PLASTICS EUROPE project

Moderator: Prof. Dr. Žaneta Stasiškienė

Kaunas University of Technology





Prof. Walter Leal, Hamburg University of Applied Sciences, Germany



Opening and welcome notes





Dr. Evdokia Achilleos REA, EU Officer



Welcome by the BIO-PLASTICS EUROPE EU officer



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Can Bioplastics Do Better?

Lars Gutow · Lukas Miksch · Reinhard Saborowski



In the beginning was the bug...







In the beginning was the bug...





b)



BIO

EUR©PE



Distribution of flotsam



Microlitter (items km⁻²)



Microlitter (kg km⁻²)



Tar lumps (kg km⁻²)





Thiel & Gutow 2005

Distribution of flotsam



LITTERBASE (https://litterbase.awi.de/)

© AVI

Litter Distribution Biological Impacts About

Distribution of litter types in different realms (1,392 publications)



BI

EUR®PE



Quantities of plastics in the oceans





Kaandorp et al. 2023 - doi: 10.1038/s41561-023-01216-0

BIO

EURSPE







Jambeck et al. 2015 – doi: 10.1126/science.1260352

Global plastic production







• Improve waste management



Recycling and contaminants









To do better...



- Improve waste management
- Improve recycling



Degradation





Degradability











- Improve waste management
- Improve recycling
- Understand degradation and improve degradability



Plastic life-cycle greenhouse gas emissions





© Rosanna Schöneich-Argent

Plastic life-cycle greenhouse gas emissions

295 Coal Plants

Gt CO₂e

2030

615

Coal Plants

Gt CO₂e

2050

Annual Emissions from the **Plastic Lifecycle**

Note: Compared to 500 megawatt coal-fired power plants operating at full capacity.

2019.pdf

CIEL 2019 - https://www.ciel.org/wp-content/uploads/2019/05/Plastic-and-Climate-FINAL-

2019

189

Coal

Plants

Arrow cumulative 10-15 % of the remaining CO₂-budget to meet the 1.5 °C climate target



HELMHOLTZ



- Improve waste management
- Improve recycling
- Understand degradation and improve degradability
- Reduce life-cycle greenhouse gas emissions



Biota interactions and effects





Interactions



To do better...



- Improve waste management
- Improve recycling
- Understand degradation and improve degradability
- Reduce life-cycle greenhouse gas emissions
- Reduce impacts on species and ecosystems



Can bioplastics do better?



- Improve waste management
- Improve recycling
- Understand degradation and improve degradability
- Reduce life-cycle greenhouse gas emissions
- Reduce impacts on species and ecosystems



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Bioplastics fit for the future: opportunities and challenges

BIO-PLASTICS EUROPE- FINAL CONFERENCE

21 January 2024, Hamburg

Agenda

About European Bioplastics (EUBP)

What are bioplastics?

3 Market

4

1

Myths and Facts

Conclusion

2

5

About European Bioplastics (EUBP)



European Bioplastics: 30 years of bioplastics experience

- European Bioplastics represents the interest of the bioplastics industry along the entire value chain in Europe.
- Our foremost goal and commitment is to build and strengthen a supporting policy framework in the EU for bioplastics to thrive through a strong network and engagement in dialogue with all relevant stakeholders.



Activities and services

EUBP is a knowledge partner and business network for companies, experts, and all relevant stakeholder groups of the bioplastics industry.

Our activities and services at a glance

- Gathering insights and knowledge about the industry ٠
- Formulating and communicating our industry's key positions
- Representing our members' policy interests in Europe ٠
- Connecting our members with potential business ٠ partners
- Facilitating a dynamic stakeholder dialogue ٠

bioplastics

Position of European Bioplastics concerning

BIOPLASTICS AND THE CIRCULAR ECONOMY

European Bioplastics (EUBP) welcomes the transition away Just as traditional refineries, biorefineries maximize the use from a linear to a circular economy, whilst urging legisla- and value of feedstock and exploit all of the elements of the tors to consider measures, which accelerate the sustain-feedstock, recycling secondary products and wastes into able development of Europe's bio-economy by promoting valuable products, often using bi-products which fuel the



What are Bioplastics?



BIOPLASTICS

biobased (e.g. bio-PE) biodegradable (e.g. PBAT) or both (e.g. starch blends)

Terminology



biobased

The term biobased describes a material or product that is (at least in part) derived from biomass. biodegradable

Biodegradation is a natural chemical process in which materials are being transformed into natural substances such as water, carbon and biomass with the help of microorganisms. The process of biodegradation depends on the environmental conditions as well as on the material or application itself. Consequently, the process and its outcome can vary considerably.

Biodegradability is linked to the structure of the polymer chain and does not depend on the origin of the raw materials.



Compostability is a characteristic of a product that enables biodegradation under specific conditions (i.e. a certain temperature, timeframe, etc.). At the end of this process, for example in an industrial composting plant, only natural products remain (water, carbon, biomass).

Currently, the distinction is made between industrial and home composting.

Material coordinate system for bioplastics

Bioplastics are biobased, biodegradable, or both.



Source: Institute for Bioplastics and Biocomposites (IfBB) and European Bioplastics (EUBP)




Global Plastics Production (Plastics Europe)



Global production of bioplastics 2023



APC	Aliphatic polycarbonates	PBS	Polybutylene succinate
CP	Casein polymers		and copolymers
CR	Cellulose films	PE	Polyethylene
PA	Polyamides	PEF	Polyethylene furanoate
PBAT	Poly(butylene adipate-co-terephthalate)	PET	Polvethvlene terephthalate

iccinate PHA Polyhydroxyalkanoates PLA PP ranoate

- Polylactic acid Polypropylene
- PTT Polytrimethylene terephthalate

SCPC Starch blends

Global production capacities of bioplastics 2023



© European Bioplastics PEF is currently in development and predicted to be available in commercial scale in 2024. ² regenerated cellulose films

Utilisation rates of bioplastics 2023

in 1,000 tonnes



© European Bioplastics

Global production capacities of bioplastics

in 1,000 tonnes



© European Bioplastics

Global production capacities of bioplastics (by market segment)



© European Bioplastics

Myths and Facts

Myth

 Bio(degradable)plastics disturb mechanical recycling



european bioplastics

Fact(s)

- Bioplastics production capacities below 0,5% of overall plastic production
- 48% bio-based durable and recyclable (mostly "drop-ins")
- 58% biodegradable products (e.g., biowaste bags) intended for biowaste collection
- Pre-sorting always necessary to avoid contamination and widely available (NIR)
- Potential contamination rate is near zero
- Contamination rate of up to 3% rarely poses a problem

TODAY, PLASTIC PACKAGING MATERIAL FLOWS ARE LARGELY LINEAR



Myth

• Mechanical recycling is the silver bullet



Fact(s)

- Huge amounts of plastic packaging waste is not and will not be recycled – mainly for economic, but also for technical reasons
- These include but are not limited to:
 - Small-format packaging
 - Multi-material packaging
 - Food-waste contaminated packaging
- Incineration with energy recovery is best option
- Landfilling should be phased out

Myth

- Biodegradable plastics certified according to EN 13432 need only to prove 90% biodegradation.
- That means that up to 10% need not to biodegrade and are liable to remain as microplastics in the compost.

Fact

- The 90% biodegradation rate refers to the conversion of the carbon (C) into carbon dioxide (CO₂).
- However, given that up to 40% of the C is converted into new biomass, the requirement of 90% CO₂ conversion poses a high barrier, as this can only be achieved if part of the newly built biomass is mineralized again.



Myth

- Biodegradable plastics certified according to EN 13432 need 12 weeks to disintegrate in industrial composting facilities.
- But because modern composting facilities mostly allow for an active rotting phase of only between 3 to 6 weeks, the tested materials or product will not biodegrade in time.



european bioplastics

Fact(s)

- This timeframe sets the boundaries for the maximum thickness of a product to be certifiable according to EN 13432.
- However, the thickness of most products sent in for testing and certification is far below the certifiable thickness.
- In the case of biowaste bags, the thickness is often in the range of 5-10% of the certifiable maximum thickness. This means that they will completely biodegrade in just a few weeks.

Conclusion



- At first glance, the on-going transition from a linear to a circular economy in Europe is liable to hold a range of opportunities for the bioplastics industry.
- Circular by design, bioplastics combine numerous properties that make them virtually predestined for a circular economy.
- Their advance, however, is slowed down by several factors. These include, but are not limited to lack of knowledge, persistent misinformation, communicational challenges and, eventually, poor legislative framework.
- The way the bioplastics industry will be able to tackle these challenges in the coming years will determine the destiny of bioplastics in the near and distant future.

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www.european-bioplastics.org twitter.com/EUBioplastics

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Perspectives of the European bioeconomy: Role of bio-based plastics

Presentation at the Final Conference H2020 Project "Bio-Plastics Europe" Hamburg, January 23rd 2024

Dr. André Wolf Head Division "Technology, Infrastructure and Industrial Development" Centre for European Policy (cep), Berlin



Agenda

- 1. Economic relevance of the EU bioeconomy
- 2. Future potentials and challenges
- 3. Bio-based and biodegradable plastics: EU policies in the context of the Green Deal
- 4. The EU Biotechnology Initiative: Key fields of action
- 5. Recommendations for a future-proof policy framework



ECONOMIC RELEVANCE OF THE BIOECONOMY

Evolution EU27 bioeconomy 2008-2019



Source: JRC Bioeconomy Knowledge Observatory (2024), own calculations

- Key characteristics of bio-based industry segments:
 - EU27: More than EUR 400 billion annual Value Added, about 8 million people employed
 - Development and manufacturing very capitaland knowledge-intensive, with need for competencies from many disciplines
 - High potential for groundbreaking inventions, but long development phases
 - Strong interlinkages with other key technology fields (e.g. nanotechnology, ICT)
 - Successful innovation equally dependent on basic research and venture capital
 - Subject to a complex set of policy regulations



FUTURE POTENTIALS AND CHALLENGES





BIO-BASED AND BIODEGRADABLE PLASTICS: EU POLICIES



- - - → Proposal

other waste streams



EU BIOTECHNOLOGY INITIATIVE: KEY FIELDS OF ACTION



Secure access to critical resources

- Sustainable biomass
- Venture Capital
- Skilled labor



Ensure formation of competitve markets

- Clear standards
- Consumer education
- Green procurement



Strenghen cooperation in and across value chains

- Research (across regions and disciplines)
- Education (public-private)
- Regulation (EU Member States; EU Global level)



RECOMMENDATIONS FOR A FUTURE-PROOF POLICY FRAMEWORK





cep



cep**Input**

No. 1 | 2024

16 January 2024

Paving the Way for a European Carbon Market A framework for initiating the uptake of carbon capture technologies



With increasing time pressure, it is becoming more and more evident that reducing greenhouse gas emissions alone will not suffice to achieve the EU's ambitious long-term climate targets. Carbon capture solutions, specifically Negative Emission Technologies, offer an opportunity to diversify the existing mitigation portfolio, thus providing a form of technology insurance. With the EU-ETS being firmly established as a separate system, no conflict with emission reduction goals will arise. However, several barriers remain for establishing a European market for captured CO₂. This cepinput analyzes the technical and economic potential of carbon capture and defines key requirements for a future support framework.

- Specific long-term targets and reliable certification schemes: As strategical guidance, the EU should formulate legally blinding long-term targets for annual carbon removals, complementing the emission reduction targets. These should rest on the requirements defined by the future certification scheme currently being negotiated.
- EU-wide tendering for carbon contracts specifically involving Negative Emission Technologies: To initiate a timely uptake of infant but promising technologies like Direct Air Capture, investments in this area should be promoted by two-sided Carbon-Contracts-for-Difference. These should be allocated through competitive EUwide tender schemes.
- Harmonized rules for building a cross-border CO₂ infrastructure: The build-up of a European carbon market promoting spatial specialization requires a coordinated development of CO₂ infrastructure, especially pipelines and long-term storage sites. To this end, a uniform position on carbon storage must be established across Member States as well as common rules for CO₂ transport.
- A transatlantic CCS research partnership: The implementation of its own carbon capture strategy must not lead to the EU's splendidisolation. A large part of the gobal investment dynamics will emanate from the Anglo-American countries in the medium term. The EU should take advantage of this by initiating a transatlantic research partnership. This will allow it to benefit from future research findings and experience gained on the other side of the Atlantic.

THANKS FOR YOUR ATTENTION!

Andrė Wolf cep | Centrum für Europäische Politik

> wolf@cep.eu 030-43973746-0

> > www.cep.eu

cep**Input**

No. 13 | 2023

31 October 2023

Centrum für Europäische Politik

ERFIBURG | REPLIN

A Bank to Boost Renewable Hydrogen In search of policies to establish a first-mover-advantage

André Wolf



Renewable hydrogen is in the midst of an upscaling process in the EU and worldwide. But revenue uncertainty and coordination externalities in market development threaten to restrain Europe in this race. Policymakers need new means to counter the disincentive of the "second-mover advantage" and initiate long-term investments. In this spirit, the Commission is currently launching a new funding instrument, the European Hydrogen Bank.

Key propositions:

- The auctioning of production premiums for renewable hydrogen implemented by the European Hydrogen Bank fills a gap in the hydrogen funding landscape. It could become an effective tool for stimulating capacitybuilding by providing compensation for system-wide cost and revenue uncertainties. However, the terms and conditions of the auction applicable in the pilot phase risk giving rise to excessive support for large hydrogen producers and generally low support efficiency.
- The maximum permitted bidding level (ceiling price) should be reduced significantly. At the same time, participation should be opened up to smaller producers to generate more competition. The conditions for cumulation with other subsidies should also be reviewed, to avoid the risk of the Hydrogen Bank contributing to a sectoral misallocation of renewable hydrogen.
- The premium scheme can only be effective if it is embedded in a holistic support framework addressing bottlenecks in all parts of the supply chains. The establishment of an H₂-certification system, the reduction of barriers to infrastructure investment and the promotion of the industrial transformation all remain key policy priorities for market formation.

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DATE: 23.01.2024

Final Conference

Session 1 Contribution of BIO-PLASTICS EUROPE project Speaker: Dr. Jelena Barbir HAW Hamburg

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Warm welcome from BIO-PLASTICS EUROPE Consortium!





BIO-PLASTICS EUROPE

Developing and Implementing Sustainability-Based Solutions for Bio-Based Plastic Production and Use to Preserve Land and Sea Environmental Quality in Europe

October 2019 – September 2023



Kick-off in October 2019



After 1,5 years – in M18!



Session 1

After 3 years – in M36!

Project was operating under COVID-19 restrictions for 2 years



About BPE

R









RESULTS

-XP

FOCUS

EURSPE

GOAL IS FOR SOLUTION TO BE SUSTAINABLE

INNOVATIVE MATERIALS

to foster and encourage deployment of innovative bio-based and biodegradable materials

BI

EUR®PE

STAKEHOLDERS ENGAGEMENT

to ensure strong commitment of producers, politicians, industrial and private consumers

BUSINESS MODELS

to experiment with innovative business models by incorporating circularity and sustainability to maximize the value of materials along the entire value chain

SAFETY PROTOCOLS

to ensure the safe use and end-of-life management on innovative bio-based plastics

RESULTS



viewed on a computer screen, laptop, or tablet): <u>https://xd.adobe.com/view/2c735ca9-34c2-4b6f-b596-d9afdffbdb84-7920/?fullscreen</u>

Material development

5 Prototypes by M18: *The prototypes under development are:*

- 1. BPE-SP-PBS ----- Soft Packaging
- 2. BPE-RP-PLA ----- Rigid Packaging + Fishing Crates
- 3. BPE-T-PHBV ---- Toys + Fishing Bait
- 4. BPE-AMF-PLA Agricultural Mulch + Marine Geomaterial
- 5. BPE-C-PLA ----- Cutlery

ARCTIC BIOMATERIALS - Finland

WP3

Selected polymers for the demo applications are polylactic acid (PLA), polybutylene succinate (PBS), and one type of polyhydroxyalkanoate (namely PHBV). All three are commonly produced from renewable sources.





DEMONSTRATORS: Toys, Cutlery, Agricultural Mulch, Soft packaging (lab scale) 2024

2nd round of MODIFICATIONS (2023)

Session 1



ABMCOMPOSITE





FIRST ROUND TESTS

Degradation and Biodegradation









Deg. under controlled conditions





MODIFIED COMPOUNDS





Pilot-scale





production test injection moulding of BPE-PHBV-T-02, July 2022 @eKoala

BI

EUR®PE



quality check, pilot-scale film blowing of BPE-AMF-PLA-02, November 2022 @Reyenvas





pilot-scale film blowing of BPE-SP-PBS-02, 2022 @CNR-IPCB



pilot-scale injection molding of BPE-T-PHBV-03, November 2022, @NaKu



The BIO-PLASTICS EUROPE Safety Protocol can be accessed directly through this link (it is best viewed on a computer screen, laptop, or tablet): <u>https://xd.adobe.com/view/2c735ca9-34c2-4b6f-b596-</u> d9afdffbdb84-7920/?fullscreen
Session 1

Evaluation of the total impacts of biodegradable bio-based plastics:





Handbook on the impacts of bio-based and biodegradable plastics on existing waste management frameworks

> 12020 This project has received funding from the European Union's Horizon 2020 research and innovation programme under grant agreement No. 860407

The Handbook was presented and evaluated in the Stakeholders meeting, which was held in Brussels, October 21st , 2021 (Hybrid event). The following questions were discussed:

Integrating new Biodegradable Bio-Based Plastic Materials into Waste Management and EOL Scenarios: What are the Priority Areas? Integrating new Biodegradable Bio-Based Plastic Materials into Waste Streams: What support is needed in the priority areas?

The test of usability and practical applicability the Handbook performed during the stakeholders' event which was held in Brussels, November 30th – December 1st 2022. The ideas and suggestions for the effective use and dissemination of the handbook collected.

You can download it for free: https://bioplasticseurope.eu/downloads/public-deliverables

HISCAP



6 online events – accross Europe 2020-2022

Workshops Series (in person): "Bio-based Biodegradable Plastics: Impact on Waste Management Frameworks"

- 1. Brussels, Belgium, November 2022
- 2. Tallin, Estonia, October 2023
- 3. Vilnus, Lithuania, October 2023
- 4. Athens, Greece, November 2023

88 members, 2 scientific papers (submitted)

EBRN

JR SPF







MOOC "The new plastics economy: circular business models and sustainability"

- is led by University of Bologna with the scientific contribution of 16 project partners from 11 different countries and many guest speakers from public and private sectors.
- 4 weeks: Each week has modules and units consisting in listening, reading, case studies, roundtable, and success stories in the form of interviews.
- • WEEK 1 Introduction to BIO-PLASTICS EUROPE PROJECT;
 - WEEK 2 Plastic and bioplastic materials;
 - WEEK 3 The plastic value chain;

IQ MOF

• WEEK 4 - Circularity and sustainability in the plastics economy.





Summer School Bologna – July 2023

Session 1

29 participants from 16 different EU countries



- Development of **5 bio-based and biodegradable prototypes** for different applications and specific protocols
- Creation of Safety Protocol for companies & Sustainability Framework
- Contributions to current plastic waste management strategies through the public deliverable "Handbook on the impacts of bio-based and biodegradable plastics on existing waste management frameworks"

Session 1

- Development of **business models** through circular economy principles and cross-chain collaboration technique
- **1 Massive Online Open Course** titled *"The new plastics economy: circular business models and sustainability"* + **1 Summer school**





BIO-PLASTICS EUROPE IMPACT

- ***Recommendations** to current **EU policies** on bio-based and biodegradable plastics
- *Creation of **Projects2Policy** concept with EuBioNet (grouping 49 EU projects)
- *Active engagement of over 2000 stakeholders within scope of the project
- Over 30 Scientific publications on bio-based and biodegradable plastics (IF>3)
 C&D (M36): 500+ followers Facebook, 1000+ followers on Instagram, 600+ followers on Twitter, 1000+ followers LinkedIn, 600+ subscriptions to Newsletter, 40.000+ visits Website



BIO-PLASTICS EUROPE IMPACT



Thank you for joining us today.....

HAMBURG UNIVERSITY OF APPLIED SCIENCES

Research + Transfer Centre "Sustainability & Climate Change Management" (FTZ-NK) Ulmenliet 20 / 21033 Hamburg / Germany T +49 40 428 75 6362 (Mon - Fri 8AM-3PM) Email: <u>bioplastics@ls.haw-hamburg.de</u> Website: https://bioplasticseurope.eu/

..... THANK YOU FOR YOUR ATTENTION!







Horizon 2020

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Session 2: Role of Science in Bio-Plastics Industry



Moderator: Carolyn Brand Prospex Institute





Challenges and opportunities in Bioplastic's world for producers

R&D Director Ari Rosling

Arctic Biomaterials (ABM)

BIO-PLASTICS EUROPE Final Conference 23rd January 2024 in Hamburg, Germany





This project has received funding from the European Union's Horizon 2020 research and innovation programme under grant agreement No 860407. BIOPLASTICS EUROPE project website: www.bioplasticseurope.eu

Arctic Biomaterials - Compounding

Polymer granules Functional additives

Plastic granules with specific properties (material/processing)



Converters



Profile extrusion

B]



Bioplastic's supply-chain





Bioplastics and market segments



The application place specific requirements on the material performance and properties

> • ABMcomposite Arctic Biomaterials

Source: European Bioplastics, nova-Institute (2020). More information: www.european-bioplastics.org/market and www.bio-based.eu/markets

ABM - Bio-based biodegradable plastics with focus on material performance

=> alternatives to fossil-based commodity plastics (ABS, PP, PE)



Requirements/Challanges

Appliaction dependent

Polymer/additive producers

Polymer & functional additives

- **Specific material** properties
- **Availability** -
- **Bio-based/biocontent**
- **Biodegradable** -
- **Compostable** -
- Processability -

6

JR®PE

Complies with regulations(eg. Food contact)

Price



Brandowners/consumers

Material performance

- Mechanical
- Heat resistance
- Colorability
- **Dishwasher safe**
- Processability
- Shelf-life

Biocontent Feed stock

Regulatory (FCA)

EoL (recycling)



Bioplastics pool - challange

Global production capacities by material type

2019



*PEF is currently in development and predicted to be available in commercial scale in 2023. Source: European Bioplastics, nova-Institute (2019)

Starch blends

Biodegradable 55,5%



2022

48.5%

Biodegradable 51.5%







Decoupling from fossil resources

Use of plant based raw materials (corn, sugar cane -> biowaste (non-food) ->algea)

Environmental aspects

- Production less energy demanding
- Reduced carbon footprint
- Address the littering problem
- Utilisation of various biomass & waste streams for polymer production

Positive perception/image

- Brandowners' sustainability policies
- Consumer awareness
- Success in medical field

Regulative & economical incentives ARE NEEDED

- SUP directive in Europe
- In January 2020, China's government banned several types of single-use plastics (degradable are exempt)
- Tax reduction on bio-based plastics in Thailand



21.01.2024

Bio-based biodegradable plastics - Barriers

- The bioplastic space is confusing <u>education</u>
 - Misleading information/definitions
- Availability (raw materials; feedstock issues) ethics
- Incompatibility with present process equipment
- Uncertainty in functional performance
- Development of appropriate infrastructure for recycling->Sustainability &circular economy – <u>EoL & Effiency</u>
- Present regulatory requirements (SUP; natural polymers)
- Expensive economics





Summary

- Increasing production and use of fossil-based plastics and, overwhelming environmental pollution is intolarable
- A "bio-future" is inevitable
 - + Functional & Sustainable bioplastic solutions available
 - + Continous improvements in use of feedstocks for monomer production
 - + Legislation and incentives drive and support bio-based plastic solutions
 - Limited availability of polymers & additives fulfilling regulatory and price issues
 - Collection/Recycling infrastructure is needed for circularity
 - Expensive



Contact details

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<u>Bio-based and biodegradable plastics</u> <u>through the lens of the scientists</u>

Emma Strömberg BIO-PLASTICS EUROPE Final conference



Bio-based and biodegradable plastic materials



Global plastic production 2022: 400 Mt



Source: www.european-bioplastics.org www.plasticseurope.org



BIOPLASTIC BIOMATERIAL

BIOPOLYMER BIO-BASED PLASTIC DROP-IN PLASTIC (BIO)DEGRADABLE PLASTIC COMPOSTABLE PLASTIC







Bio-based plastic materials

- DEFINITION: BIO-BASED DERIVED FROM BIOMASS
- DEFINITION: BIO-BASED PLASTIC PLASTIC WHOLLY OR PARTLY DERIVED FROM BIOMASS
- First, second and third generation raw materials
 - Corn, sugarcanes
 - > Waste and biproducts cooking oil, lignocellulosic biomass
 - Algae, bacterial, (CO₂₎
- Plastics marketed as bio-based are rarely 100 percent bio-based, but are partly made from biomass
- Biodegradability might change







Bio-based plastic materials





Non-biodegradable plastic





Transition to bio-based materials - beneficial from a climate point of view, but...

The difference in climate impact compared to fossil-based plastic depends, among other things, on the type of plastic, the raw materials used and how they have been cultivated and processed

Some challenges

- Eutrophication and acidification
- Land use
- Water use
- Use of pesticides
- Biodiversity



(Bio)degradable plastic materials

- DEFINITION: BIODEGRADABILITY POTENTIAL FOR A POLYMERIC MATERIAL TO UNDERGO A BIODEGRADATION PROCESS
- DEFINITION: BIODEGRADATION PROCESS LEADING TO THE BREAKDOWN OF AN ORGANIC COMPOUND BY MICROORGANISMS IN THE PRESENCE OF OXYGEN TO CARBON DIOXIDE, WATER, MINERAL SALTS AND NEW BIOMASS, OR IN THE ABSENCE OF OXYGEN TO CARBON DIOXIDE, METHANE, MINERAL SALTS AND NEW BIOMASS
- In nature combination of degradation mechanisms
- Lab studies vs natural environments
- Specific environmental conditions
- Necessary applications/products
- Prevent littering

Source: CEN, EN 17615:2022 E







PLA film 6 months exposure Bio-based ≠ Biodegradable Biodegradable ≠ Bio-based

Compostable plastic materials

- DEFINITION: COMPOSTABILITY POTENTIAL OF ITEMS OR MATERIALS TO BE COMPOSTED AS DEFINED BY THE RELEVANT STANDARDS AND REGULATIONS IN FORCE
- Industrial composting vs home composting
- Green-wash
- Varying infrastructure
- Confusing for consumers





Life cycle perspective

- Integrated safety and sustainability in the design
- Sustainable raw materials
- Green and sustainable chemistry
- Recyclability of bio-based materials
- Importance of additives
- Technological development

Clear regulation and financial incentives are essential to scale from niche polymers to large-scale bio-based market applications with truly sustainable impact






The role of science

- Facilitate the transition to bio-based solutions
- Develop, transfer and interpret knowledge and skills
- Independent research
- International collaboration
- Support industrial implementation
- Support legislation



Thank you for your attention!

Emma Strömberg emma.stromberg@ivl.se

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THE BUSINESS PERSPECTIVE AND THE ROLE OF INNOVATIVE BUSINESS MODELS IN PROMOTING CIRCULAR BIOECONOMY Eleonora Foschi (University of Bologna)

BIOPLASTICS EUROPE

Co-funded by the Horizon 2020 Framework Programme of the European Union - Grant Agreement N° 860407

FINAL CONFERENCE Hamburg, 23/01/2024



Background

IQ MOF

While making plastics from biomass or ensuring that plastic products can biodegrade in some receiving environments can bring a number of benefits compared to conventional plastics, these solutions have their own sustainability challenges and trade-offs that should be well understood and duly taken into account. They should also not detract from the need to align the lifecycle of plastics with the circular economy [..].



Policy framework onbiobased, biodegradableand compostable plastics

Literature review

Circular bioeconomy is "an economic model in which bioresources are used to make products with the highest possible added value in a sustainable way, with a cascaded use of materials and minimizing resource inputs and outputs to the natural environment". (Stegmann et al., 2020)



Source: Stegmann et al., 2020

 \rightarrow Bio-based plastics contribute to the circular bioeconomy when added value is created and retained along value chains.

22.01.2024

Research design

STEPS

- 1. Literature review
- 2. Stakeholder engagement strategy
- 3. Sectorial analysis based on semi-structured interviews
- 4. Business cases:
 - → a. Call for action
 - b. Research & development partnership
 - c. Industrial demo
 - ▶ d. Focus groups
 - e. Business modelling sessions





Aureli, S., Foschi, E., & Paletta, A. (2023). Management accounting for a circular economy: current limits and avenue for a dialogic approach. Accounting, Auditing & Accountability Journal. (Research article)

Sectoral analysis

- ✓ The market of BBPs is led by large companies
- Production is mainly based on the supply of 1st generation feedstock
- Use of BBPs is observed in established firms mainly
- ✓ BBPs are commonly recognized as innovative and green
- ✓ Long R&D period (> 5 years)
- ✓ Distant or missing contribution to the fully circular bioeconomy

PALLENGES							
Economic - C				Political - C			
Price of feedblocks and materials	Production costs	Prevision of return of R&	D costs	Lack of harmonized bio-waste gow	emance	Lack of w	Lack of st
	Lack of total cost accouting tool					Lack of colle	ct Risle
		Cost-efficient feedstock for I	targe				
Entrying the market - NC				Lack of dedicated or harmonized n	egulations in EU nad		
	Shortage	Competition with Chinese and Ja				Lobbying o	Lack of h
				Social - C			Legislative
Technical technological - C				Confusion on bioplastics categ	Competition in L.	Lick of c	Measures
Small production capacity	Lack of circular economy decision system - NC	Controllabiliy of degradation time	e Tria				
Material properties	Oxygen barrier in food packaging	Production of I Extraction of I	P Conta	Lack of awareness on BBPs fro	green washing Po	sr Lack	
		Identification o Drafting the fi	L.		Scepticism fro		





Source: Foschi, E., Aureli, S., & Paletta, A. (2023). Linking bioeconomy, circular economy, and sustainability: Trends, gaps and future orientation in the biobased and biodegradable plastics industry. European Journal of Social Impact and Circular Economy, 4(2), 16-31. (Research article)

Mulch film producer



"Technical challenges are normal, you have a new material, the material have their properties and sometimes the properties are not well suited, so **you need to adapt**".

Packaging manufacturer



Raw material producers



"There are a few projects where we do work with waste management facilities but the problem is that **waste management facilities are not the end of the chain but the beginning of the chain**".

Toys manufacturer



"No issues on machinability or changing production processes or the personnel. We use the same machinery that processes the fossil-based plastics. And that's what makes the shift very easy as if we need to invent or invest on new factory".

Compounders





Some of the products we produce have this characteristic. Producing a plastic that is only **bio-based can make sense or could make sense**... **we need to understand in which application segment...**

"The important thing is to do it in the right directions, where this type of solution makes sense. We need to well understand what is behind. Most of them just say I want a bio- degradable material because I don't want to see any plastic waste and this is not the right approach. You really have to think about the product and the end of life so saying I want a bio-degradable material".

23.01.2024

Fluorishing business model canvas







Business case: eKoala

- **SECTOR:** toys
- **COMPANY SIZE:** Small enterprise
- **COMPANY LOCATION:** Italy
- VALUE PROPOSITION: produce and commercialize safe, healthy and environmental-friendly toys
- MATERIALS: only BBPs
- MARKET: mainly national
- \rightarrow TEST based on BPE-T-PHBV-02









Business case: agricultural much film sector

- **SECTOR:** agriculture
- COMPANY SIZE: big multi-national corporation
- **COMPANY LOCATION:** Spain
- □ VALUE PROPOSITION:
- MATERIALS: from conventional plastics to BnBPs and BBPs
- MARKET: both national and international
- □ \rightarrow I TEST based on BPE-AMF-PLA II TEST based on BPE-PHA

APPLICATION: MULCH FILM



11

Toys found in beaches (JRC): **1234 toys & partypoppers** normalised with transect lengths of 100m

Toys incenerated , disposed or littered (Sanchez): **80%**

Toys exported from China to Europe: **86%**

Toys containing carcinogenic, allergenic and hormonal disrupting substances in 2022: **27%** of total notification

В



23.01.2024

Agricultural film collected in EU in 2019 (EC): 63%

Agricultural film stored, bunt, burnied or other: **37%**

Agricultural film recycled: **24%**

FURSPE



Conclusions

Firms cannot achieve circularity on their own but in ecosystems based on concerted, global, systemic and collaborative initiatives.

TOYS

- While bio-based plastic is perceived as social added-value, environmental value may be provided by marine biodegradability because of the potential to reduce negative impacts from unintentional littering.
- Value retention poses questions on the link between durability and biodegradability.

AGRICULTURE

- Added value is provided by soil biodegradability which is perceived from the economic and environmental viewpoint but major evidence is necessary.
- Value retention is underestimated because of the misconception about universal biodegradability.

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FINAL CONFERENCE January 23rd, 2024 Waste management companies - role of bioplastics Prof. Dr. Žaneta Stasiškienė Kaunas University of Technology, Lithuania **BIO-PLASTICS** EUROPE

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Production capacity of bioplastics worldwide from 2022 to 2028, by type (in 1,000 metric tons)

The global production capacity of bioplastics increased in 2022 to 1.8 million metric tons. **Biodegradable bioplastics** accounted for 864 thousand metric tons of the total capacity in 2022. Growth is expected to continue in the coming years, with projections showing that global production capacities of bioplastics could reach in 7.4 million metric tons by 2028.



🔵 Biodegradable 🔎 Bio-based/non-biodegradable

22.01.2024

Bioplastics are suitable for a broad range of endof-life options, including reuse, mechanical recycling, organic recycling, and energy recovery. The overwhelming part of the bioplastic volume produced today can easily be recycled alongside their conventional counterparts where separate recycling streams for certain material types exist (e.g. biobased PE in the PE-stream or biobased PET in the PET-stream). This way, bioplastics contribute to higher recycling quotas in the EU and the implementation of the circular economy.





Bio-based plastic waste collection



It is important to note that the **current material flows of bio-based and biodegradable plastic is not commonly tracked**. In general, bio-based and biodegradable plastics are either:

- separately collected with organic waste with the aim of composting, when the labels on the products guide the consumers to do so;
- separately collected with conventional plastics (recyclable waste), especially for bio-based "dropin" plastics that are chemically similar to conventional petroleum-based plastics;
- disposed of in residual waste.

22.01.2024 🦞

Bioplastics – closing the loop





BI

The social – behavioural factors impacting plastic waste management

People are conditioned when it comes to recycling by factors such as:

- available infrastructure,
- awareness,
- knowledge and environmental concern,
- type and area of residence,
- perceived social pressure,
- legislation, and
- attitudes towards recycling.





Technologies (present and approaching) for plastic waste and bio-based plastic waste and management

- Manual sorting based on markers and labels
- Separation by density differences
- Optical system, fluorescent and colouring dyes
- Separation by dissolution
- Near infrared
- Digital identity for plastics (packaging)
- Mechanical recycling
- Chemical recycling





Mechanical recycling

As most conventional plastics, bio-based plastics need to be recycled in separate streams for each material type. Where a recycling stream for a specific plastic type is established (e.g. PE or PET), the bio-based alternatives (bio-PE, bio-PET) can be recycled together with their conventional counterparts.

Furthermore, PLA is a bioplastic that is potentially recyclable but for which no separate recycling stream yet exists. The corresponding sorting technology is, however, already available. Specific material recycling of clean production scraps is established and saves valuable resources. The recycling of PLA after its use (so called post consumer plastics) will be feasible as soon as the commercial volumes and sales increase sufficiently to cover the investments required.





22.01.2024

Composting



Certified compostable plastic bags & packaging

help to collect more biowaste, which can be turned into valuable compost or into biogas.

O European Bioplastics





The sustainable model to promote transition from non-degradable plastics to bio-based materials

Stronger business sector inclusion to

use bio-based products

Policy Landscape

- Strong interest to promote use of biobased materials
- Common definition of bioplastic materials formulation
- Clear objectives and targets to encourage development of bio-based materials production and bio-based waste treatment infrastructure

Legal Landscape

- Strong regulation on EU and national level
- Clear directives and harmonized standards
- Focus on use of bio-based materialspromotion
- Legal framework needs to focus on clarifications and real-life situations
- **Bio-based products certification**

Environmental Trends

- Accessible and clear instructions for end-users how biodegradable materials needs to be maintained and disposed to reduce environmental risks
- Bio-plastic collection infrastructure creation for end-users to avoid bio-plastics disposal in landfills

The priority areas for waste collection and management are summarized as (1):

- Establish the need and standards for LCA based screening methods when deploying bio-based biodegradable plastics to substitute other materials
- Establish and strive for universal access to easy-to-use collection schemes to reduce the barrier to waste segregation for bio-based biodegradable plastics
 - Include strong incentives for participation
 - Consider EPR system(s) specific for bio-based biodegradable plastics to deal with the financing and additional requirements for the recycling (if feasible) or composting of





The priority areas for waste collection and management are summarized as (2):

- Increase awareness on the impact of mismanaged plastic waste, including bio-based biodegradable plastics, and provide clear guidance on disposal (i.e. through labelling) based on product type
- Set standards for the design of bio-based biodegradable products to reduce the complexity in terms of additives, recyclability, sorting accuracy in a sorting plant and improve compostability
- Test and evaluate pilot sorting and separation systems for biobased biodegradable plastics for the case of reuse, mechanical recycling and in composting plants
- Test and evaluate the feasibility of post-consumer mechanical recycling and chemical recycling systems for bio-based biodegradable plastics





Thank You

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Session 3: Policy Session



Moderator: Emma Strömberg

Swedish Environmental Research Institute







Dr. Paola Migliorini

EU Policy Officer – Deputy head of Unit ENV.B1



A European policy framework for biobased, biodegradable and compostable plastics



Dr. Silvia Maltagliati

EU Policy Officer, Unit B1 – Green Transitions



Horizon Europe R&I programming on biobased and biodegradable plastics

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DATE: 23.01.2024

Final Conference

Session 3 BIO-PLASTICS EUROPE: Projects2Policy Concept

Speaker: Dr. Jelena Barbir HAW Hamburg BIO-PLASTICS EUROPE

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at the



BIO-PLASTIC EUROPE: POLICY FRAMEWORK



Introducing the BIO-PLASTICS EUROPE project white paper

- A white paper informs readers concisely about a complex issue and presents the producers philosophy on the matter.
- Built on the expertise of the writers, in this case;
 - brings together all the work that has been completed in the BPE project, and,
 - uses project outputs (papers, deliverables, policy briefs, tools, frameworks, etc.) to tell a story.
- Structure:
 - Problem statement
 - Background
 - Solutions



From afterthought to strategic positioning - a white paper on how a future bioplastic system could contribute to EU policies in the transition to a circular economy.

Date of publication:

January 2024

This document has been produced on behalf of, and in collaboration with, the BIO-PLASTICS EUROPE project.

Authors (BIOPLASTICS EUROPE policy sub-group)

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- Michela Mazzoccoli TICASS scrl,
- Carolyn Brand Prospex Institute
- Angela Hann Prospex Institute



BPE white paper: Problem statement

Bioplastics are often an afterthought within current EU policy and therefore <u>not properly considered</u> or accommodated <u>within evolving policy developments</u>. As such, the European Bioplastic system is not functioning as well as it could be and <u>its contribution</u> <u>to the circular economy is not being fully realised</u>.





Session 3

BPE white paper: Background

- Plastic has become ubiquitous in modern society.
- Huge environmental implications regarding its production and disposal.





BPE white paper: Background

Are "bioplastics" sustainable?

...abstract concept – highly dependent on context..



BPE white paper: Background

How have bioplastics been acknowledged by current EU policy??



"The adapted definition of plastics should therefore cover [...] and bio-based and biodegradable plastics regardless of whether they are derived from biomass or are intended to biodegrade over time. " (SUP)

> "The Commission should ask the European Committee for Standardization to develop a separate standard for homecompostable packaging." (PB)



BPE white paper: Solutions – Policy Briefs

Focus on broader system vs. Circular Economy



Focus on specific market / application



BPE white paper: **Solutions – Other tools**

• Sustainability Framework for Bio-based projects:

How can we ensure that bio-based projects of the future consider ALL aspects of sustainability.

• Suitability Assessment Framework:

Determines if the property of biodegradability adds value for an application

• Safety Protocol for companies:

A tool to navigate the different standards, rules and regulation associated with bio-based and biodegradable plastics

• Analytical testing protocols and recommendations: Critique of current testing methods and standards

Virtual communication tools:





BPE white paper: Solutions –Networks & Concepts



Session 3

10

Contributions of EU Projects to the Policy



This is really nice...

...BUT we need a holistic approach!

There is an urgent need to encourage a holistic, collaborative debate, shortening the gap between research projects (SCIENCE) and decision-makers (POLICY).







Gathering projects and policy makers



Projects2Policy CONCEPT

The collaboration between the <u>GLAUKOS project</u>, <u>BIO-PLASTICS EUROPE</u> project, <u>European</u> <u>Bioplastics Research Network (EBRN)</u> and the <u>European Bioeconomy Network (EuBioNet</u>). (EuBioNet) led to the organisation of:

- WORKSHOP: "Unlock the potential of bio-based and biodegradable plastics: challenges to be addressed", held online on 3rd November 2022 from 09:00-12:00 (CET).
- 7th EBRN EVENT: "Aligning outcomes from EU projects with the EU policy for bio-based and biodegradable plastics" - the outcomes of the previous workshop were used to engage in the discussion between projects and policy officers.





PROJECTS TO POLICY

WORKSHOP ...

- efficient way to gather inputs
- by optimising time and efforts (from projects and policy makers)
- optimum outputs



M38: WORKSHOP

- The 4 main topics were: 1) LCA of biobased vs conventional plastics, 2) endof-life options, 3) raising awareness, stakeholder engagement, collaboration and coordination and 4) projects' contribution to EU policies.
- In total, over 70 active participants took part in the workshop, representing 49 relevant EU projects.

Project "Bio-plastics" Partners Stakeholder Engagement News

11. Nov 2022

Unlock the potential of bio-based and biodegradable plastics: challenges to be addressed

Here you can read a summary of the workshop organized by Glaukos and BIO-PLASTICS EUROPE projects, which took place online on 3rd November 2022, from 9.00 to 12.00 (CET).





M38: 7th EBRN

- BIO-PLASTICS EUROPE and GLAUKOS continued their fruitful collaboration with the event on the 23rd November that was attended by 50 participants, 12 of which were EU policy officers, and viewed by 59 people in the livestream.
- The event built on previous joint work between the two projects, presenting the outcomes of a workshop organised earlier in November, where 49 EU projects discussed possible policy recommendations and challenges to be addressed in the field of bio-based and biodegradable plastics.





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EU Policy Framewor

Training

Project "Bio-plastics" Partners Stakeholder Engagement News & Ev

25. Nov 2022

Projects2policy: "Aligning outcomes from EU projects with the EU policy for bio-based and biodegradable plastics"

On 23rd November 2022, BIO-PLASTICS EUROPE hosted the 7th EBRN event in collaboration with GLAUKOS project. The event took place online from 10 to 12h (CET) and was also streamed live. The workshop was joined by representatives of EU research projects as well as EU policy officers.



BIO-PLASTICS EUROPE and GLAUKOS continued their fruitful collaboration with the event on the 23rd November that was attended by 50 participants, 12 of which were EU policy officers, and viewed by 59 people in the livestream. The event built on previous joint work between the two projects, presenting the outcomes of a workshop organised earlier in November, where 49 EU projects discussed possible policy recommendations and challenges to be addressed in the field of bio-based and biodegradable plastics.

Projects2Policy CONCEPT



This format (Projects2Policy) can be replicated in different domain to shorten the gap between projects and policies, by facilitating the exploitation of Actionable Knowledge for policies, generated by EU funded projects.



DEVELOPING AND IMPLEMENTING SUSTAINABILITY-BASED SOLUTIONS FOR BIO-BASED PLASTIC PRODUCTION AND USE TO PRESERVE LAND AND SEA ENVIRONMENTAL QUALITY IN EUROPE

HAMBURG UNIVERSITY OF APPLIED SCIENCES

Research + Transfer Centre "Sustainability & Climate Change Management" (FTZ-NK) Ulmenliet 20 / 21033 Hamburg / Germany T +49 40 428 75 6362 (Mon - Fri 8AM-3PM) Email: <u>bioplastics@ls.haw-hamburg.de</u> Website: <u>https://bioplasticseurope.eu/</u>

..... THANK YOU FOR YOUR ATTENTION!

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Horizon 2020

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Strategies of circular Economy and Advanced bio-based solutions to keep our Lands and seas alIVE from plastics contamination

Policy Conclusions from the SEALIVE Project

BIO-PLASTICS EUROPE Final Conference Hamburg 23 January 2024

Dr Andrew Farmer, IEEP



This project has received funding from the European Union's Horizon 2020 Research and Innovation programme under grant agreement No 862910 (SEALIVE). This output reflects only the author's viev and the European Union cannot be held responsible for any use that may be made of the informatior contained therein.

J@EU_SEALIVE

Introduction



SEALIVE: a H2020 Project running October 2019 to March 2024. Aims to demonstrate innovative circular strategies for bio-based plastics so to reduce plastic waste & contamination.

Research includes: developing polymers, developing products, business models, testing (e.g. biodegradability), developing standards, policy analysis, communication.

This presentation sets out some policy conclusions from the research. Some Key Questions that policy needs to address:

- What is the nature of sustainable sourcing?
- What can be composted, where and how to tell consumers?
- What are biodegradables useful for? Solve/reduce a problem?
- What is interaction with waste management. Can you recycle? Will you recycle? Consumers again!
- Comparison to status quo/other alternatives



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The Policy Uncertainty



On production of bio-based materials

Use of compostables

Biodegradable products – what, where, etc?

The Policy Foundation (lacking)

Extent/detail of desired bioeconomy

Circular economy:

- What is the end point?
- What materials/waste management needed to deliver this?

Plastics policy (EU/UN):

- What do we need plastics for?
- What types of plastics are best for these uses?
- How to make these as circular as possible?
- How to reduce their negative impacts?



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Definitions



- Law and policy must have clear definitions
 - "Bio-based", "biodegradable", "compostable" all used in different ways in different policies
 - "Bio-based" the raw polymer, the plastic, the product?
 - "Biodegradable" an intrinsic and/or extrinsic property?
 - "Compostable" industrial, home?
- Define all terms in law in clear way and be consistent across policies
- Challenge of scientific vs legal definitions (e.g. links to standards)





Consistent Approach to Plastics



- Much debate on bio-based and biodegradable plastics takes the "plastics are bad" view.
- As a result, we often don't see a consistent approach to plastics.
- There are statements that biodegradable plastics should only be used if they don't cause harm:
- UN Treaty Revised Zero Draft (option): "Parties shall ensure that alternative plastics and plastic products are safe, environmentally sound and sustainable"
 - Why is this not a requirement for all plastic?
 - Note one option is "safer" rather than "safe"



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Challenges – practical and research



- We live in an imperfect system policies on plastics must take account of continued littering, illegal waste activity.
- How will consumers behave? How much information can they process?
 - Littering of biodegradables?
 - Composting, recycling, etc in household waste separation
- How well designed are (will be) our materials systems to cope with failure in the system from human behaviour?



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Conclusions



- The policy environment is always changing, so conclusions for bio-based and biodegradable plastics will change
- The technical environment is always changing waste management techniques, economics of value chains, new plastics behaviour, etc., so conclusions for bio-based and biodegradable plastics will change
- Some principles are clear definitions, innovation, etc.
- Need for EU policy to update (e.g. Plastics Strategy) and UN Treaty to be robust and consistent
- SEALIVE Policy Briefs:
 - Ensuring policy supports innovation
 - Littering
 - Definitions
 - Packaging and Packaging Waste Proposal
 - UN Treaty



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SEALIVE Final Policy Conference



- Online: Tuesday February 13th 9.30-13.00 CET
- Will explore findings from products developed in SEALIVE, research on end-of-life, biodegradation testing, development of standards, wider policy work, etc.
- Register: https://forms.office.com/r/LuZRdVkUhQ





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Strategies of circular Economy and Advanced bio-based solutions to keep our Lands and seas alIVE from plastics contamination

Thank you

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